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**Hansson et al.**

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(54) **PROCESS FOR THE MANUFACTURING OF SURFACE ELEMENTS**

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This patent is subject to a terminal disclaimer.

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(58) **Field of Classification Search**

None

See application file for complete search history.

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(57) **ABSTRACT**

Processes for manufacturing surface elements are provided. The surface elements can comprise a decorative upper layer and a supporting core. Processes for manufacturing such surface elements can comprise manufacturing a supporting core having an upper side, treating said upper side of said supporting core, including at least one of the steps of ground coating with a primer, sanding and providing said upper side with a surface structure, applying a digitally printed décor comprising inks of at least four colors directly on top of the ground coating by an ink-jet type printer, said digitally printed decor being one of wood or mineral, and providing and curing a protecting and at least partly translucent wear layer on the upper side of the supporting core.

**13 Claims, 3 Drawing Sheets**

